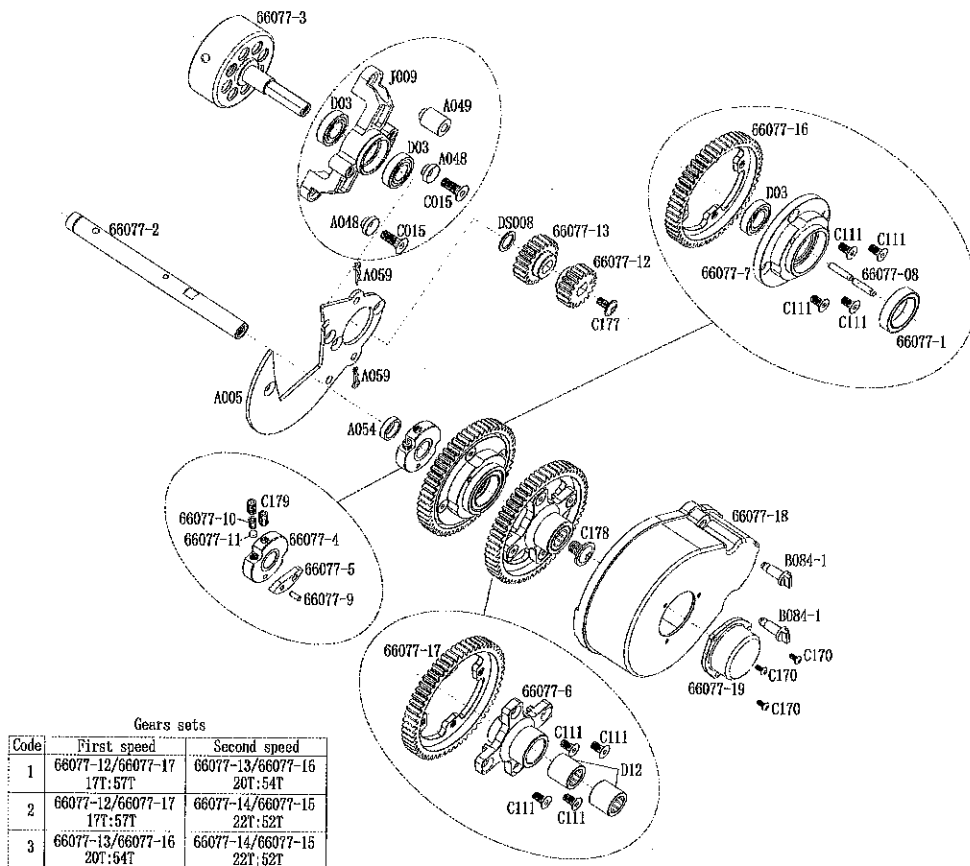


KM 2 Speed Kit Installation Instructions



Part No.	Description	Used	Units
66077-1	Bearing $\phi 22 \times \phi 31 \times 7$	1	PC
66077-2	Lay shaft	1	PC
66077-3	Clutch ball	1	PC
66077-4	Claw seat	1	PC
66077-5	Claw	1	PC
66077-6	First speed alloy carrier	1	PC
66077-7	Second speed alloy carrier	1	PC
66077-8	pin $\phi 4 \times 18\text{mm}$	2	PCS
66077-9	pin $\phi 3 \times 8\text{mm}$	1	PC
66077-10	Spring	1	PC
66077-11	Steel ball	1	PC
66077-12	17T Gear	1	PC
66077-13	20T Gear	1	PC
66077-14	22T Gear	1	PC
66077-15	52T Gear	1	PC
66077-16	54T Gear	1	PC
66077-17	57T Gear	1	PC
66077-18	Gear cover	1	PC
66077-19	Gear cover	1	PC
A059	Pin(6mm)	2	PCS
B084-1	Spur gear mount set	2	PCS
C111	PHCS M5×10	8	PCS
C170	BHCS M3×6	3	PCS
C177	5mm Flange screw M5×10	1	PC
C178	8mm Flange screw M8×10	1	PC
C179	Set screw M6×10	2	PCS
D03	Bearing $\phi 12 \times \phi 24 \times 6$	1	PC
D12	One-way Bearing $\phi 12 \times \phi 18 \times 16$	2	PCS
DS008	Flat gasket $\phi 10$	1	PC